

Acuren Inspection, Inc. 21112 South Scott Park Road Davenport, Iowa 52807 Phone: 563.391.8500

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Report Number: DAV726856

AKION SENICES							ACUDEN OFFI			Page 1
Akron Services Location/address:							ACUREN SERVICE CAL 358-J151261	DATE:		
17705 N. Elevator Rd., Edelstein, Illinois							CUSTOMER CONTACT	06/11	/2024	
ART#/DRAWING#	caeistein,	illinois					Tim Wagonbach			
Tank #84							CUSTOMER PO #:		CUSTOMER WO	4.
ITEM DESCRIPTION:							TIM		N/A	r.
Anhydrous Ammonia Nurse Tank						STAGE OF MANUFACTURE: SURFACE CONDITION:			TION:	
IDE PROCEDURE REV. S	PECIFICATION/	CODE		REV./EDITIO	N. T.		Final		As Welded	
RT-1 38 A	SME Sec. V			2023	PROOL	TANCE PROC	EDURE / STANDARD:	PARTS INS	PECTED: ACCEPT	ED: REJECT
	Carbon Steel	.238	in. A		in.		21V. 1 ,2023 Ed.	1	0	0
	42		A			В	in			in.
	125		Α			В		С		
(monda)	SOD: 42.75 00:19:30	OFD: 0.396	A SC	D:	OFD:	B SOD:	OFD:	C SO	D: 0F	-
1.4	NSTM 1B	14.4	A			В		C	D: OF	ט:
101	Size: Wire #6	Matt: S	SS A		Mati:	В	Matt:	c		Mati:
nim Thickness & Material:		WA FIIII	A Size	1:		B Size:		C Size	:	widu.
imber of Exposures: 1			A			В		С		
arkers: Number or Spacing: 3			A			В		С		
cal Spot   µg	0.122 in.	0.0011 µ	ag A	in.	5 7 200	В		С		
reens: (inches) F	ront: .010	Rear: .010	A Fro		µд Rear:	B Front:	in. µg		in.	hа
m Loading / Brand / Type:	Single	AGFA D5	Α		riour.	B FIONE	Rear:	C Fron	nt: Rea	
		Temp: 68 °F	A Time	9:	Temp: °F	B Time:	Temp: °F	C		
B	- DWE/SWV		Α			В	remp. F	C Time	: Temp:	°F
	FE/SWV	SWE/SWV		DWE/SWY		6 Files	Fin			
URCE:    Ir	X-Ray 88 Porosity as Pocket	IP - Insufficie	nt Fusion	DWE/SWY DENS X-R	BITOMETER MODE ITE 301 EU - External Urd	L#: dercut S - ercut IPE	DENSITOMETER SE 023361 Surface D - IP Due to High/I ow	RIAL #:	- IF Due to Cold	SWE/SWV JE DATE: 5/2024 Lap
DURCE:  Ir Co Se Corack CP - Cluster F - Slag P - Porosity/G Tungsten HB - Hollow B	X-Ray 88 Porosity as Pocket	kV N/A IP - Insufficie IF - Insufficie EP - Excessi	N/A ent Penetra ent Fusion ive Penetra De	DWE/SWY DENS X-R ation	DWE SITOMETER MODE ITE 301 EU - External Ur IU - Internal Und IC - Internal Con	L#: dercut S - ercut IPE	DENSITOMETER SE 023361	RIAL #: IFD FA	CAL. DI 06/05 - IF Due to Cold - Film Artifact	JE DATE:
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