



ACUREN

RADIOGRAPHIC EXAMINATION REPORT

Acuren Inspection, Inc.
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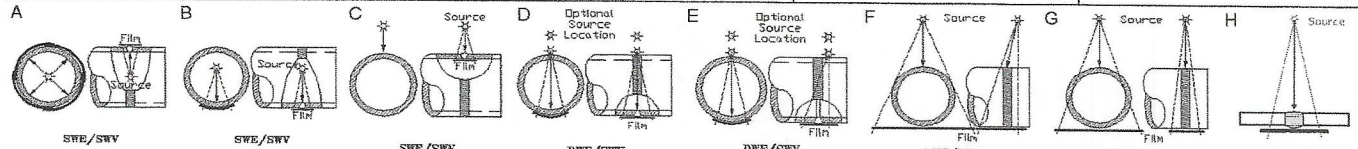
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Report Number: DAV292273

CUSTOMER: Akron Services
ACUREN SERVICE CALL #: 358-J151261
DATE: 06/11/2024
LOCATION/ADDRESS: 17705 N. Elevator Rd., Edelstein, Illinois
CUSTOMER CONTACT: Tim Wagonbach
PART # / DRAWING #: Tank #90
CUSTOMER PO #: TIM
CUSTOMER WO #: N/A
ITEM DESCRIPTION: Anhydrous Ammonia Nurse Tank
STAGE OF MANUFACTURE: Final
SURFACE CONDITION: As Welded

Table with columns: NDE PROCEDURE, REV., SPECIFICATION/CODE, REV./EDITION, ACCEPTANCE PROCEDURE / STANDARD, PARTS INSPECTED, ACCEPTED, REJECTED.

Table with columns: Material and Thickness, Diameter, Rein. Thickness, Distance, Exposure Time, IQI Amount / Type / Material, IQI Size / Location, Shim Thickness & Material, Number of Exposures, Markers: Number or Spacing, Focal Spot, Screens, Film Loading / Brand / Type, Film Process, Shot Configuration.



SOURCE: Ir Co Se X-Ray
Ci 88
kV N/A
ma N/A
DENSITOMETER MODEL #: X-RITE 301
DENSITOMETER SERIAL #: 023361
CAL. DUE DATE: 06/05/2024

- C - Crack
CP - Cluster Porosity
IP - Insufficient Penetration
EU - External Undercut
S - Surface
IFD - IF Due to Cold Lap
SL - Slag
P - Porosity/Gas Pocket
IF - Insufficient Fusion
IU - Internal Undercut
IPD - IP Due to High/Low
FA - Film Artifact
T - Tungsten
HB - Hollow Bead
EP - Excessive Penetration
IC - Internal Concavity
BT - Burn Through
SC - Stress Crack

Table with columns: Weld/Component, View, Technique, Density, Accept / Reject, List Indications, Weider ID - Other ID Remarks.

Additional Pages, Comments, Per Diem, Assistant Tech Name, # of Film & Size, Total # of Welds, No. on Job, Travel if Applicable, Hours Worked, Total Hours.

CLIENT REPRESENTATIVE, ACUREN INSPECTOR, Patrick A. Ritter, 06/11/2024, II

The Client Representative who receives this report is responsible for verifying that the acceptance standard listed in the report is correct... PEER REVIEW (IF APPLICABLE):