

Acuren Inspection, Inc.

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Report Number: DAV195903

RADIOGRAPHIC EXAMINATION REPORT

Page 1 of 1 ACUREN SERVICE CALL #: DATE Akron Services 358-J151261 06/11/2024 LOCATION/ADDRESS CUSTOMER CONTACT 17705 N. Elevator Rd., Edelstein, Illinois Tim Wagonbach PART # / DRAWING #: CUSTOMER PO#: CUSTOMER WO #: Tank #92 TIM N/A ITEM DESCRIPTION: STAGE OF MANUFACTURE: SURFACE CONDITION: Anhydrous Ammonia Nurse Tank Final As Welded NDE PROCEDURE REV. SPECIFICATION/CODE REV./EDITION ACCEPTANCE PROCEDURE / STANDARD: PARTS INSPECTED: ACCEPTED: REJECTED: 38 ASME Sec. V 2023 ASME sec. VIII, Div. 1,2023 Ed. Material and Thickness Carbon Steel .238 in. A C in. D Diameter (inches) A В C D Rein. Thickness: (inches) .125 A В C D Distance: (inches) SOD: 42.75 OFD: 0.396 SOD OFD: B SOD A OFD: C SOD OFD: D 00:19:30 Exposure Time (H:M:S): A B C D IQI Amount / Type / Material: ASTM 1B Mati: SS A Mat: В Matl: Matt D IQI Size / Location: Wire #6 Film Size: A Size: B Size: C Size: D Shim Thickness & Material: N/A A В C D Number of Exposures: A В C D Markers: Number or Spacing: A B C D Focal Spot | µg 0.122 0.0011 A В in μg in. C μg in. D μg Screens: (inches) Front: .010 Rear: .010 A Front: Rear В Front: Rear: C Front: Rear D Film Loading / Brand / Type: Single AGFA D5 B C D Film Process Choose. Time: 5 Temp: 68 °F A Time: Temp: В C Time: Time Temp: °F Temp: n Shot Configuration: D - DWE/SWV A В C D C D Optional Source G H SWE/SWV SWE/SWV SWE/SW DWE/SWV DWE/DWV DWE/DWV SOURCE kV ma DENSITOMETER MODEL #: DENSITOMETER SERIAL # CAL. DUE DATE: 88 N/A N/A ☐ Co ☐ Se ☐ X-Ray X-RITE 301 023361 06/05/2024 CP - Cluster Porosity C - Crack IP - Insufficient Penetration EU - External Undercut S - Surface IFD - IF Due to Cold Lap P - Porosity/Gas Pocket SL - Slag IF - Insufficient Fusion IU - Internal Undercut IPD - IP Due to High/Low FA - Film Artifact HB - Hollow Bead T - Tungsten EP - Excessive Penetration IC - Internal Concavity BT - Burn Through SC - Stress Crack Density Accept / Welder ID - Other ID Weld/Component View IQI/Base Weld Technique Reject List Indications Remarks Weld #1 A-B D 3.05 3.10 Reject IF Front Head B-C D 3.08 2.99 Reject ASME sec. VIII, Div. 1 ,2023 Ed.(UW-52) Comments Per Diem Assistant Tech Name (Print): Additional Pages N/A Lane E. Smalley # of Film & Size: Total # of Welds: No. on Job: Travel if Applicable Hours Worked: Total Hours: 2-4.5" x 17" Hours and to CLIENT REPRESENTATIVE ACUREN INSPECTOR Patrick A. Ritter 06/11/2024 Print Name / Signature Date Print Name / Signature Date Inspection Level The Client Representative who receives this report is responsible for verifying that the acceptance standard listed in the report is correct, confirming that all radiographs listed in the report have been received by Client and promptly notifying Acuren of any issues with this report and/or the work summarized herein. The owner is PEER REVIEW (IF APPLICABLE): responsible for the permanent custody of all radiographs and the final disposition of all items inspected.

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